

## **CNC Set up Operator – 2011.138**

**Resumes should be sent to: [careers@osteomed.com](mailto:careers@osteomed.com)**

### **Job Summary:**

Responsible for the efficient setup & operation of one or more assigned multi-axis CNC machine tools to produce component parts in accordance to engineering drawings, internal sketches, or other specifications provided by engineering.

### **Duties & Essential Job Functions:**

- Responsible for machining of appropriate jobs in the order needed to meet production schedules.
- Responsible for meeting standard production timeframes established for setup and cycle times.
- Setup, and operate a variety of CNC equipment to produce high-precision medical device components using engineering drawings and specifications,
- Perform some follow-up operations, such as deburring, polishing, and grinding.
- Performs and documents in-process QA inspections.
- Must consistently maintain a clean and organized work area.
- Other duties as assigned.

### **Experience/Skills Required:**

- Ability to read, comprehend and follow complicated verbal and written instructions
- Ability to perform basic arithmetic, geometric and algebraic calculations
- Understand basic CNC machine tool program language (G and M code).
- Skilled in use of conventional measuring tools and techniques, to assure compliance with technical specifications.
- Working knowledge of all basic machine shop tools and equipment.
- Ability to meet deadlines, concentrate, and pay close attention to detail.
- Strong safety orientation.
- Standing and walking required for 90% of work time. Ability to lift, carry and hold up to 50 pounds.
- Familiarity with and/or interested in dual spindle Swiss style manufacturing desirable.
- Reliability and punctuality is an absolute must.

### **Required Education:**

- High school/GED.
- Minimum 5 years setup and operation experience on a variety of CNC machine tools and controls.

### **Physical Requirements:**

- Machine shop working environment. Dust, grease and metal shavings common. Significant safety risks from equipment and environment require constant vigilance and care. Overtime may be required during peak business periods and to meet rush requirements.